Synthesis of 2-deoxy- α - and - β -D-*arabino*-hexopyranosyl phosphonic acids and related compounds; analogues of early intermediates in the shikimate pathway



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Treatment of 1-O-acetyl-3,4,6-tri-O-benzyl-2-deoxy-D-*arabino*-hexopyranose 18 with trimethyl phosphite in the presence of trimethylsilyl triflate gave a separable mixture of dimethyl (3,4,6-tri-O-benzyl-α-D*arabino*-hexopyranosyl)phosphonate 19 (35%) and the β-anomer 20 (60%). The diethyl analogue of compound 20 could be prepared stereoselectively from tributyl (3,4,6-tri-O-benzyl-2-deoxy-β-D-*arabino*hexopyranosyl)stannane 21 and diethyl chlorophosphate.

Reaction of 1,3,4,6-tetra-O-acetyl-2-deoxy-D-arabino-hexopyranose 23 with trimethyl phosphite and trimethylsilyl triflate gave dimethyl (3,4,6-tri-O-acetyl-2-deoxy-a-D-arabino-hexopyranosyl)phosphonate 25 and the β -anomer 27 with some a-selectivity. Deprotection of compounds 25 and 27 gave the phosphonic acids 11 and 12 respectively. The esters 25 and 27 could be converted into methyl 3,4,6-tri-O-acetyl-2-deoxy-1-(dimethoxyphosphoryl)- β -D-arabino-hexopyranoside 31 by free-radical bromination followed by methanolysis, and diethyl [3,4,6-tri-O-(tert-butyldiphenylsilyl)-2-deoxy-D-arabino-hex-1-enopyranosyl)phosphonate 33 was prepared by interaction of the 1-lithioglucal with diethyl chlorophosphate.

Metallation of stannane 21 and reaction with methyl chloroformate gave methyl 2,6-anhydro-4,5,7-tri-O-benzyl-3-deoxy-D-gluco-heptonate 35 which could be alkylated with *tert*-butyl bromoacetate to give, after deprotection, 3,7-anhydro-3-carboxy-2,4-dideoxy-D-gluco-octonic acid 14.

Introduction

The initial stages in the shikimate pathway¹ for the biosynthesis of aromatic amino acids in plants and microorganisms involve the condensation of phosphoenolpyruvate (PEP, 2) and Derythrose 4-phosphate 1 to produce 3-deoxy-D-arabino-hept-2-ulopyranosonic acid 7-phosphate (DAHP, 3), which is then converted into 3-dehydroquinate (DHQ, 4), the first carbocyclic compound of the pathway. The mechanism for the conversion of DAHP 3 into DHQ 4 by DHQ synthase (EC 4.6.1.3) in *Escherichia coli* has been much clarified in recent years by, in particular, elegant studies from Knowles' laboratory which have demonstrated the inherent simplicity of what is at first sight a complex transformation.^{2,3}



describe the synthesis of some glycosyl phosphonates. Since DAHP analogues 5^2 and 6^3 and compounds 8^6 9^6 and 10^7 with an α -carboxy group, are all inhibitors of DHQ synthase (the β -carboxy analogue 7 being non-inhibitory⁶), we wished to prepare both the anomers 11 and 12. We here describe the synthesis of compounds 11 and 12, together with some approaches to related phosphonates.



Since inhibition of the shikimate pathway offers a means to obtaining herbicidal compounds,⁴ we have been interested in the synthesis of analogues of DAHP 3 which could act as inhibitors of DHQ synthase and/or DAHP synthase (EC 4.1.2.15). We have earlier described the preparation of some *C*-glycosyl tetrazoles structurally related to DAHP,⁵ and we now

The mechanism for formation of DAHP catalysed by DAHP synthase remains unclear, although proposals have been made.¹ Any mechanism must take account of two longstanding observations; C–C bond formation takes place on the *si*-face of



Scheme 1

PEP 2,8 and the reaction occurs with cleavage of the C-O bond of PEP, not the P-O linkage.9 We considered that these and other observations could be accommodated by a mechanism (Scheme 1) in which condensation of compounds 1 and 2 could lead [either by synchronous bond formation, or in a stepwise process where C-C bond formation precedes C-O linkage, but without free rotation about the C(2)-C(3) bond] to the B-glycosyl phosphate 13 as an intermediate. This could be expected to undergo hydrolysis to DAHP 3 with C-O cleavage. We wished to prepare stable analogues of the proposed intermediate 13, and as an initial target in this area we report the synthesis of the diacid 14. The likelihood that the mechanism of Scheme 1 has validity for DAHP biosynthesis is strongly supported by elegant work reported by Baasov and co-workers during the course of our studies;¹⁰ they demonstrated that for the closely related formation of KDO 8-phosphate from D-arabinose 5-phosphate and PEP, catalysed by KDO 8phosphate synthase, the phosphonate 15 isosteric with the comparable intermediate of type 13 is the most potent inhibitor so far reported for the enzyme.



Results and discussion

For the preparation of the phosphonic acids 11 and 12, we first investigated the use of O-benzylated intermediates (Scheme 2). Addition of hydrogen chloride to tri-O-benzyl-D-glucal 16, and subsequent hydrolysis of the resultant glycosyl chloride in aq. acetone gave 3,4,6-tri-O-benzyl-2-deoxy-D-*arabino*-hexopyranose 17, which could be acetylated to give the 1-O-acetyl compound 18 in high yield. Vasella and co-workers have reported the preparation of glycosyl phosphonates by treatment of 1-O-acetylglycoses with trimethyl phosphite in the presence of trimethylsilyl triflate, (TMSOTf)⁺¹¹ and the application of this method to acetate 18 gave the separable anomers 19 and 20 in 95% yield, and with a selectivity of

† Triflate = trifluoromethanesulfonate.

~ 1.7:1 in favour of the β -anomer 20. The structures of compounds 19 and 20, and of other similar anomeric pairs described below, follow from a number of self-consistent patterns in their NMR data, most of which have been commented on before by other workers.^{11,12} Thus the α -anomer 19 showed the signal for 1-H (equatorial proton) at lower field (δ 4.35) than was observed for the axial proton of compound 20 ($\delta \sim 3.7$). In the ¹³C NMR data, α -anomer 19 showed C-1 at higher field ¹³ (δ_C 67.5) and with a smaller value¹⁴ of ¹J_{C,P} (158.9 Hz) than was observed for the β -anomer 20 (δ_C 71.3, ¹J_{C,P} 173.4 Hz). Additionally in β -anomer 20 the signals for C-3 and C-5 showed substantial three-bond couplings (19.6 and 17.2 Hz) to the *trans*-coplanar phosphorus.¹⁵ We have also found that, for any anomeric pair, the ³¹P NMR signal occurs at lower field in the α -anomer (19, δ_P 24.3; 20, δ_P 21.2).

We also investigated a stereoselective route to the β configured phosphonate. The glycosylstannane 21 was prepared as described by Sinaÿ and co-workers¹⁶ by treatment of tribenzyl-D-glucal 16 with HCl in toluene and reaction of the α-glycosyl chloride with tributylstannyllithium¹⁷ in tetrahydrofuran (THF). We observed that for success in this preparation it was necessary to make the tributylstannyllithium by reaction of bis(tributyltin) with butyllithium; if instead the reagent was prepared by treatment of tributylstannane in THF with lithium diisopropylamide (LDA), then significant amounts of butyl 3,4,6-tri-O-benzyl-2-deoxy- α , β -D-arabino-hexopyranoside were isolated, presumably as a result of reductive cleavage of THF by the tributylstannane and subsequent reaction of butoxytributyltin with the glycosyl chloride. Treatment of the stannane 21 with butyllithium and reaction of the resultant β -glycosyllithium species with diethyl chlorophosphate gave the phosphonate 22 as a pure β -anomer, but in rather poor yield. The stereochemistry of compound 22 followed from its NMR data (e.g., C-1, $\delta_{\rm C}$ 71.7, ${}^{1}J_{\rm C,P}$ 172.4 Hz; C-3 and C-5, ${}^{3}J_{\rm C,P}$ 20.0 and 17.4 Hz; δ_P 20.57).

O-Acetyl protection could also be used (Scheme 3). When tetra-*O*-acetyl-2-deoxy-D-*arabino*-hexopyranose **23** was treated with trimethyl phosphite and TMSOTf the two anomers **25** and **27**, which were separable by chromatography, were produced in high yield, and with a selectivity of 2:1 in favour of the α -anomer **25**. The same product ratio was found independently of whether the precursor **23** was an anomeric mixture (α : β , 1:2) from acetylation of 2-deoxy-D-glucose, or the pure- α -anomer, prepared by the method of Giese.¹⁸ This



Scheme 2 Reagents: i, HCl, toluene; then acetone-water; ii, Ac_2O , C_5H_5N ; iii, $P(OMe)_3$, TMSOTf; iv, HCl, toluene; then Bu_3SnLi , THF; v, BuLi, $CIPO(OEt)_2$



Scheme 3 Reagents: i, P(OMe)₃, TMSOTf; ii, NaOMe, MeOH; iii, TMSBr, CH₂Cl₂; iv, NH₃, THF-MeOH; v, HPO(OMe)₂, BF₃·Et₂O; vi, CCl₃CN, NaH; then P(OMe)₃, TMSOTf



Scheme 4 Reagents and conditions: i, NBS, CCl₄, hv; ii, MeOH, 2.6-lutidine

selectivity can be compared with the weak β -selectivity when using the O-benzylated precursor 18. Similar observations have been made by previous workers,¹² and rationalized in terms of the formation and equilibration of intermediate triflates, and of the trimethoxyphosphonium salts derived from them; the β -triflates should react more rapidly with trimethyl phosphite to give α -phosphonium salts, but subsequent equilibration of phosphonium salts should favour the β -anomers by the reverse anomeric effect, and this equilibration should be more rapid for O-benzylated substrates.

The use of a trichloroacetimidate intermediate ¹⁹ was also investigated. Selective deacetylation of compound **23** by ammonia in THF-methanol²⁰ gave compound **24**, which on treatment with sodium hydride and trichloroacetonitrile, followed by trimethyl phosphite,¹² gave only the α -anomer **25**, but the yield was poor despite some experimentation. When the glycosyl acetate **23** was treated with dimethyl hydrogen phosphite and boron trifluoride-diethyl ether, the phosphonates **25** and/or **27** were not obtained, but instead the alkenyl phosphonate **29** (α : β , 1:2) was formed. This observation can be rationalized as proceeding through the intermediacy of tri-*O*acetyl-D-glucal, since reaction of this under similar conditions is known to give compound **29** with a similar anomeric ratio.²¹

Although triacetates 25 and 27 could be cleanly deacetylated under Zemplen conditions to give the triols 26 and 28, subsequent demethylation proved unrewarding. Therefore to prepare the free phosphonic acids, the dimethyl phosphonates 25 and 27 were each first treated with trimethylsilyl bromide (TMSBr) to effect demethylation, followed by deacetylation using sodium methoxide in methanol. The phosphonic acids 11 and 12 could then each be isolated in high yield after ionexchange chromatography. The stereochemistry of these, and of triols 26 and 28, was again clear using the NMR criteria mentioned above; additionally, in these deacetylated compounds it was possible to observe in the ¹H NMR spectra of the α -anomers 26 and 11 a large (~33 Hz) three-bond protonphosphorus coupling^{11,22} in the signals for the axial hydrogen at C-2. For each of the β -anomers 12 and 28, 2-H^{ax} displayed a much smaller coupling to phosphorus (~9.5 Hz), but a substantial coupling (~11.5 Hz) to 1-H.

It was possible to photobrominate²³ the mixed phosphonates 25 and 27 to give the bromo derivative 30 (Scheme 4). Although this compound could be isolated and shown to be the expected α -bromide (for 2-H^{ax}, ³J_{H,P} = 6.7 Hz), it proved to be some-



Scheme 5 Reagents: i, Bu'Li, ClPO(OEt)₂; ii, Bu'Li, ClCO₂Me

what unstable. Reaction of crude bromide **30** directly with methanol and 2,6-dimethylpyridine (2,6-lutidine), however, led to the isolation of the methyl glycoside **31** in 51% overall yield. The stereochemistry of product **31** is supported by the absence, in the ¹³C NMR spectrum, of observable coupling between C-3 and C-5 and phosphorus. Our aim in making glycoside **31** had been to attempt its hydrolysis to give a phosphonate analogue of DAHP **3** by a method possibly applicable to phosphonate analogues of other 3-deoxy-2-ulosonic acids. However, various attempts to achieve this objective proved abortive, as did alternative synthetic approaches, and the stability of such phosphonate analogues must remain questionable.

We have also prepared the unsaturated glycosyl phosphonate 33 in moderate yield by vinylic deprotonation of the glucal derivative 32 by *tert*-butyllithium, followed by reaction with diethyl chlorophosphate (Scheme 5). The use of *tert*-butyldiphenylsilyl (TPS) protection in glycal 32 was occasioned by the observations from Friesen's laboratory that use of silicon-based protecting groups that have C-H bonds α - to silicon can lead to unwanted deprotonation in these locations as well as at the vinylic position,²⁴ and by the unsuitability of benzyl protection with *tert*-butyllithium as base.²⁵ We had hoped that compound 33 could be used as a precursor for the β -phosphonate 12 by stereoselective hydrogenation, but attempts at reduction of compound 33 were not fruitful. Reaction of the lithio-derivative of compound 32 with methyl chloroformate gave the enoate 34 (59%).

The C-glycoside target 14 was prepared as indicated in Scheme 6. Lithiation of the glycosylstannane 21^{16} and addition of the glycosyllithium species to excess of methyl chloroformate gave the ester 35, the stereochemistry of which was evident from



Scheme 6 Reagents: i, BuLi, THF, ClCO₂Me; ii, NaN(TMS)₂, THF, BrCH₂CO₂Me; iii, NaN(TMS)₂, BrCH₂CO₂Bu^t; iv, NaOH, aq. MeOH; TFA; H₂, Pd/C, MeOH

¹H NMR data. Attempted reduction of the enoate 34 to give an analogous saturated system was unsuccessful. Treatment of ester 35 with sodium bis(trimethylsilyl)amide followed by methyl bromoacetate gave the diester 36 in moderate yield. The stereochemistry of the alkylation was clear from nuclear Overhauser effect (NOE) measurements, in which irradiation of the axial proton at C-4 caused significant enhancements of the signals for both the diastereotopic hydrogens at C-2. Since the separation of compound 36 from residual starting material 35 and other by-products was difficult on a large scale, the alkylation was repeated using tert-butyl bromoacetate. The diester 37 was obtained in a somewhat poorer yield, but was readily separated by chromatography from by-products, which included the triester 38, isolated in 11% yield. Interestingly, NMR spectroscopy showed compound 38 to be a pure stereoisomer. Conventional deprotection of the diester 37 then led to the target 14 in high yield.

Experimental

IR spectra were recorded on a Perkin-Elmer FT-IR 1600 instrument. Mass spectra were obtained from updated VG-MS 9, VG ZABE high-resolution EI/CI/FAB, JEOL DX303 and VG AutospecQ spectrometers. NMR spectra were recorded on Bruker WP 200SY and AC 400 spectrometers, using $CDCl_3$ as solvent unless otherwise stated. Coupling constants (*J*) are quoted in Hz.

Specific rotations were performed on a Bendix-NPL 143D automatic polarimeter (path length 1 cm); units for $[\alpha]_D$ values are 10^{-1} deg cm² g⁻¹. Mps were determined using an Electrothermal MK II melting point apparatus and are uncorrected.

Column chromatography was carried out using Sorbsil C60 40/60H (Prolabo); an external pressure was applied to the top of the columns. Light petroleum refers to material of boiling range 40–60 °C. Organic extracts were dried using anhydrous sodium sulfate.

3,4,6-Tri-O-benzyl-2-deoxy-α,β-D-arabino-hexopyranose 17

Dry hydrogen chloride gas was bubbled for 20 min through a solution of tri-O-benzyl-D-glucal 16^{26} (2.5 g) in dry toluene (15 cm³) at 0 °C after which nitrogen was passed for a further 20 min. The resulting solution was evaporated under reduced pressure to give a pale yellow syrup, which was dissolved in a mixture of acetone (20 cm³) and water (5 cm³). After 48 h, the solution was poured into dichloromethane and extracted with saturated aq. sodium hydrogen carbonate. The organic fraction was dried, and evaporated under reduced pressure to give a yellow syrup, which was chromatographed on silica, with toluene–ethyl acetate (3:1) as eluent, to give the 2-deoxysugar 17 (1.69 g, 65%), mp 99–103 °C; ν_{max} (KBr)/cm⁻¹ 3380, 3080,

3060, 3020, 2920, 2900 and 2860; $\delta_{\rm H}$ (200 MHz) 1.5 (1 H, m, 2-H^{ax}), 2.2–2.4 (1 H, m, 2-H^{eq}), 3.1 (1 H, br s, OH), 3.5 (1 H, m, 4-H), 3.7 (2 H, m, 6-H₂), 4.0–4.15 (2 H, m, 3- and 5-H), 4.4–4.75 (~ 5 H, m, CH₂Ph and 1-H of β-anomer), 4.86 (0.25 H, d, J 11, CH₂Ph, β-anomer), 4.90 (0.75 H, d, J 11, CH₂Ph, α-anomer), 5.37 (0.75 H, br s, 1-H, α-anomer) and 7.3 (15 H, m, Ph); $\delta_{\rm C}$ (50 MHz) (signals for α-anomer) 35.5 (C-2), 69.4 (C-6), 70.7, 77.0 and 78.6 (C-3, -4 and -5), 71.7, 73.4 and 74.8 (3 × CH₂Ph), 127.5–128.3 (Ph) and 138.0–138.6 (C-1 of Ph) (Found: C, 74.4; H, 7.0. C₂₇H₃₀O₅ requires C, 74.63; H, 6.96%).

1-O-Acetyl-3,4,6-tri-O-benzyl-2-deoxy-α,β-D-arabinohexopyranose 18

A solution of the hemiacetal 17 (729 mg, 1.7 mmol) in a mixture of pyridine (1 cm³) and acetic anhydride (0.26 cm³, 2.5 mmol) was stirred at room temperature for 24 h. Ice was added and the mixture was stirred for 30 min, after which the solution was poured into dichloromethane and washed successively with water, dil. hydrochloric acid (1 mol dm⁻³) and saturated aq. sodium hydrogen carbonate. The organic layer was dried, and evaporated under reduced pressure to give the 1-O-acetyl *compound* **18** (0.8 g, 100%) as a syrup, α : β 3:2; ν_{max} (KBr)/cm⁻¹ 3080, 3060, 3020, 2920, 2860 and 1750; $\delta_{\rm H}(200~{\rm MHz})$ 1.7–1.9 (1 H, m, 2-H^{ax}), 2.05 (1.8 H, s, OAc, α -anomer), 2.10 (1.2 H, s, OAc, β-anomer), 2.25–2.45 (1 H, m, 2-H^{eq}), 3.4–4.0 (5 H, m, 3-, 4-, 5-H and 6-H), 4.4-4.7 (5 H, m, CH₂Ph), 4.88 (0.4 H, d, J 10.6, CH₂Ph, β-anomer), 4.90 (0.6 H, d, J 10.7, CH₂Ph, α -anomer), 5.68 (0.4 H, dd, $J_{1,2ax}$ 10.06, $J_{1,2eq}$ 2.18, 1-H, β -anomer), 6.25 (0.6 H, dd, J 3.21 and 1.47, 1-H, α -anomer) and 7.3 (15 H, m, Ph) (Found: C, 73.2; H, 6.8. C₂₉H₃₂O₆ requires C, 73.08; H, 6.78%).

Dimethyl (3,4,6-tri-O-benzyl-2-deoxy-α- and -β-D-arabinohexopyranosyl)phosphonates 19 and 20

1-O-Acetyl compound 18 (172 mg, 0.36 mmol) was dissolved in dry dichloromethane (5 cm^3) and the solution was treated with distilled trimethyl phosphite (0.1 cm³, 0.87 mmol) and then with TMSOTf (0.1 cm³, 0.54 mmol) at 0 °C. After 15 min the solution was maintained at room temperature for 24 h. Water (1 cm³) was added and the mixture was stirred for a further 30 min after which the solution was poured into ethyl acetate (100 cm^3) and washed successively with saturated aq. sodium hydrogen carbonate and brine. The organic fraction was dried, and evaporated under reduced pressure to give a pale yellow syrup, which was chromatographed on silica, with toluene-ethyl acetate (1:3) as eluent, to give first the α -anomer 19 (66 mg, 35%) as an oil, $[\alpha]_D$ + 32.8 (c 1.22, CHCl₃); δ_H (200 MHz) 1.9– 2.1 (1 H, m, 2-H^{ax}), 2.4 (1 H, m, 2-H^{eq}), 3.75 and 3.80 (each 3 H, d, ³J_{H,P} 10.5, CH₃OP), 3.7–4.0 (4 H, m, 4-, 5-H and 6-H₂), 4.1 (1 H, m, 3-H), 4.35 (1 H, m, 1-H), 4.5–4.7 (5 H, m, CH₂Ph), 4.78 (1 H, d, CH₂Ph) and 7.3–7.5 (15 H, m, Ph); δ_{c} (50 MHz) 28.89 (C- 2), 52.7 (d, ${}^{2}J_{C,P}$ 7, CH₃OP), 53.72 (d, ${}^{2}J_{C,P}$ 6.85, CH₃OP), 67.5 (d, ${}^{1}J_{C,P}$ 158.9, C-1), 68.62 (C-6), 71.67, 73.20 and 73.77 (CH₂Ph), 75.53 and 75.79 (each d, ${}^{3}J_{C,P}$ 3.4, C-3, -5), 76.65 (C-4), 128.0 (Ph) and 138.0 (C-1 of Ph); $\delta_{P}(81 \text{ MHz})$ 24.29; m/z 435 (M - CH₂Ph)⁺ [Found: (M - CH₂Ph)⁺, 435.1578. C₂₂H₂₈O₇P requires m/z, 435.1573].

Further elution gave the β-*isomer* **20** (114 mg, 60%) as an oil, [α]_D + 13.1 (*c* 1.07, CHCl₃); δ _H(200 MHz) 1.7–1.95 (1 H, m, 2-H^{ax}), 2.45 (1 H, m, 2-H^{eq}), 3.4 (1 H, m, 5-H), 3.52 (1 H, t, J 9, 4-H), 3.6–3.85 (4 H, m, 1-, 3-H and 6-H₂), 3.80 and 3.82 (each 3 H, d, ³J_{H,P} 10.5, CH₃OP), 4.4–4.7 (5 H, m, CH₂Ph), 4.90 (1 H, d, J 11, CH₂Ph) and 7.3–7.5 (15 H, m, Ph); δ _C(50 MHz) 31.03 (C-2), 53.43 (d, ²J_{C,P} 6.3, CH₃OP), 53.79 (d, ²J_{C,P} 6.8, CH₃OP), 69.06 (C-6), 71.21, 73.14 and 75.06 (CH₂Ph), 71.27 (d, ¹J_{C,P} 173.4, C-1), 77.64 (C-4), 80.28 (d, ³J_{C,P} 19.6, C-3/5), 88.68 (d, ³J_{C,P} 17.2, C-5/3), 128.0 (Ph) and 138.0 (C-1 of Ph); δ _P(81 MHz) 21.23; *m/z* 526 (M⁺) and 435 (M – CH₂Ph)⁺ (Found: M⁺, 526.2100. C₂₉H₃₅O₇P requires M, 526.2120).

Diethyl (3,4,6-tri-*O*-benzyl-2-deoxy-β-D-*arabino*hexopyranosyl)phosphonate 22

A solution of the glycosylstannane 21¹⁶ (0.25 g, 0.35 mmol) in dry THF (5 cm³) was treated with butyllithium in hexane (0.26 cm³, 0.42 mmol) at -78 °C. After 2 min diethyl chlorophosphate (0.07 cm³, 0.42 mmol) was added and the solution was stirred for a further 30 min before being quenched by aq. ammonium chloride. The mixture was partitioned between water and diethyl ether, with the organic phase then being washed with further aq. ammonium chloride. Evaporation of the dried ether layers under reduced pressure gave a yellow syrup, which was chromatographed on silica, with tolueneethyl acetate (1:3) as eluent, to give the β -phosphonate 22 (51 mg, 26%) as a syrup, $[\alpha]_D$ + 6.85 (c 1.60, CHCl₃); δ_H (200 MHz) 1.25 (6 H, m, CH_3CH_2OP), 1.74 (1 H, quintet, $J \sim 10, 2-H^{ax}$), 2.35 (1 H, m, 2-H^{eq}), 3.33 (1 H, dt, J_{5.4} 9.4, J_{5.6} 3.0, 5-H), 3.47 (1 H, t, J 9.3, 4-H), 3.6-3.8 (4 H, m, 1- and 3-H and 6-H₂), 4.1-4.3 (4 H, m, MeCH₂OP), 4.5-5.0 (6 H, 3 AB systems, CH₂Ph) and 7.2–7.4 (15 H, m, Ph); $\delta_{\rm C}(50$ MHz) 16.4 (CH₃CH₂OP), and 1.2 1.1 (15 1.1, 1.1, 1.1), $6(CO (112) 10.1 (CH_3CH_2OI))$, 31.4 (C-2), 62.77 (d, ${}^2J_{C,P}$ 5.9, CH₂OP), 63.06 (d, ${}^2J_{C,P}$ 7.1, CH₂OP), 69.34 (C-6), 69.34 (CH₂Ph), 71.43 (CH₂Ph), 71.69 (d, ${}^{1}J_{C,P}$ 172.4, C-1), 73.25 (CH₂Ph), 77.91 (C-4), 80.69 (d, ${}^{3}J_{C,P}$ 20.0, C-3/5), 81.11 (d, ${}^{3}J_{C,P}$ 17.4, C-5/3), 127–129 (Ph) and 138.3 (C-1 of Ph); $\delta_{P}(81 \text{ MHz})$ 20.57 (Found: C, 66.8; H, 7.2; P, 5.6. C₃₁H₃₉O₇P requires C, 67.12; H, 7.10; P, 5.58%).

Dimethyl (3,4,6-tri-O-acetyl-2-deoxy- α - and - β -D-arabino-hexopyranosyl)phosphonate 25 and 27

A solution of the tetra-O-acetyl compound 23 (3.2 g, 9.6 mmol) in dry dichloromethane (60 cm³) was treated with trimethyl phosphite (2.7 cm³, 23 mmol) and TMSOTf (2.7 cm³, 14.4 mmol) at 0 °C. After 15 min the solution was allowed to warm to room temperature and was stirred for a further 24 h. Water (5 cm³) was added and after 30 min the mixture was added to ethyl acetate (100 cm³) and washed successively with saturated aq. sodium hydrogen carbonate and brine. The organic fraction was dried, and evaporated under reduced pressure to give a pale yellow syrup, which was chromatographed on silica with toluene-ethyl acetate (1:3) as eluent to give, first, the α -anomer **25** (2.35 g, 64%) as a syrup, $[\alpha]_D$ +9.5 (*c* 1.88, CHCl₃); $\nu_{max}(\text{film})/\text{cm}^{-1}$ 2940, 2840, 1730, 1250 and 1050; $\delta_H(400 \text{ MHz})$ 2.0-2.1 (1 H, m, 2-Hax), 2.03, 2.04 and 2.06 (each 3 H, s, OAc), 2.41 (1 H, ddt, J 14.1, 6.7 and 4.7, 2-H^{eq}), 3.82 and 3.85 (each 3 H, d, ³J_{H,P} 10.6, CH₃OP), 4.04 (1 H, dd, J_{gem} 11.9, J_{6a,5} 2.3, 6-H^a), 4.27–4.35 (2 H, m, 1- and 5-H), 4.38 (1 H, dd, J_{gem} 11.9, $J_{6b,5}$ 5.9, 6-H^b), 4.88 (1 H, t, $J_{4,3} = J_{4,5} = 7.5$, 4-H) and 5.29 (1 H, dt, $J_{3,2ax} = J_{3,4} = 8.8$, $J_{3,2eq}$ 4.55, 3-H); $\delta_{\rm C}$ (50 MHz) 20.61, 20.65 and 20.84 (CH₃CO₂), 28.45 (d, ² $J_{\rm C,P}$ 2.5, C-2), 52.95 (d, 2) = 0.25 CP ${}^{2}J_{C,P}$ 6.85, CH₃OP), 53.55 (d, ${}^{2}J_{C,P}$ 6.75, CH₃OP), 61.78 (C-6), 66.9 (d, ¹J_{C.P} 152, C-1), 68.05 (C-4), 68.50 and 73.22, (C-3 and

-5), 169.7 (× 2) and 170.4 (CH₃CO₂); $\delta_{P}(81 \text{ MHz})$ 24.38 (Found: C, 43.7; H, 6.3; P, 7.6. C₁₄H₂₃O₁₀P requires C, 43.98; H, 6.0; P, 8.1%).

Further elution of the column gave the β-anomer **27** (1.17 g, 32%) as an oil, $[\alpha]_D + 73.3$ (*c* 1.86, CHCl₃); ν_{max} (film)/cm⁻¹ 2940, 2840, 1730, 1250 and 1050; δ_H (200 MHz) 1.9–2.1 (1 H, m, 2-H^{ax}), 2.02, 2.03 and 2.08 (each 3 H, s, CH₃CO₂), 2.40 (1 H, br d, J_{gem} 12, 2-H^{eq}), 3.6 (1 H, ddd, $J_{5,6a}$ 5.0, $J_{5,6b}$ 2.4, $J_{5,4}$ 9.3, 5-H), 3.83 and 3.85 (each 3 H, d, ${}^3J_{H,P}$ 10.6, CH₃OP), 3.90 (1 H, dt, $J_{1,2ax} \sim {}^2J_{H,P} \sim 12.5$, $J_{1,2eq} \sim 2$, 1-H), 4.15 (1 H, dd, J_{gem} 12.4, $J_{6b,5}$ 2.4, 6-H^b), 4.25 (1 H, dd, J_{gem} 12.4, $J_{6a,5}$ 4.9, 6-H^a) and 4.9–5.1 (2 H, m, 3- and 4-H); δ_C (50 MHz) 20.47, 20.66 and 21.05 (CH₃CO₂), 30.96 (C-2), 53.4 (d, ${}^2J_{C,P}$ 6.55, CH₃OP), 53.8 (d, ${}^2J_{C,P}$ 6.8, CH₃OP), 62.98 (C-6), 68.77 (C-4), 71.36 (d, ${}^1J_{C,P}$ 175, C-1), 71.4 (d, ${}^3J_{C,P}$ 20.6, C-3/5), 77.75 (d, ${}^3J_{C,P}$ 13.6, C-5/3) and 169.56, 170.10 and 170.49 (CH₃CO₂); δ_P (81 MHz) 21.37 (Found: C, 43.7; H, 6.3; P, 7.7%).

Stereospecific synthesis of a-anomer 25

A solution of 3,4,6-tri-*O*-acetyl-2-deoxy-D-*arabino*-hexopyranose 24^{20} (0.194 g, 0.67 mmol) and trichloroacetonitrile (0.23 cm³, 2.3 mmol) in dry dichloromethane (10 cm³) was added to oil-free sodium hydride (60% dispersion; 26 mg, 0.65 mmol) at room temperature. The mixture was stirred for 1 h, and then was treated with a solution of trimethyl phosphite (0.16 cm³, 1.4 mmol) in dichloromethane (10 cm³) followed by the addition of TMSOTf (0.16 cm³, 0.8 mmol). After 1 h the solution was diluted with dichloromethane (25 cm³) and washed successively with saturated aq. sodium hydrogen carbonate, water and brine. The organic fraction was dried, and evaporated under reduced pressure to give a brown syrup, which was chromatographed on silica, with toluene–ethyl acetate (1:3) as eluent, to give the α -phosphonate **25** (48 mg, 19%), with properties as reported above.

Dimethyl (2-deoxy-a-D-arabino-hexopyranosyl)phosphonate 26

The tri-O-acetyl compound 25 (106 mg, 0.28 mmol) as a solution in dry methanol (5 cm³) was treated with a solution of sodium methoxide in methanol prepared by the addition of sodium (20 mg) to dry methanol (5 cm³). The solution was stirred at room temperature for 2 h and evaporated under reduced pressure. The resulting syrup was dissolved in water (10 cm³) and the solution was passed through a column of Amberlite IR-120 (H⁺) resin. Evaporation of the eluate under reduced pressure gave the triol 26 (69.6 mg, 98%) as a syrup, $[\alpha]_{\rm D}$ + 15.3 (c 1.57, CH₃OH); $\delta_{\rm H}$ (200 MHz; CD₃OD) 1.88 (1 H, dddd, ${}^{3}J_{\text{H,P}}$ 35.4, J_{gem} 13.95, $J_{2ax,3}$ 10.75, $J_{2ax,1}$ 7.1, 2-H^{ax}), 2.23 (1 H, ddt, J_{gem} 13.7, $J_{2eq,3} = {}^{3}J_{\text{H,P}} = 5.0, J_{2eq,1}$ 2.5, 2-H^{eq}), 3.22 $(1 \text{ H}, t, J_{4,3} \sim J_{4,5} \sim 8.4, 4-\text{H}), 3.6-3.8 (3 \text{ H}, \text{m}, 5-\text{H} \text{ and } 6-\text{H}_2),$ 3.81 and 3.86 (each 3 H, d, ${}^{3}J_{H,P}$ 10.55, CH₃OP), 3.98 (1 H, ddd, Joi and Stot cach S11, d, $J_{H,P}$ 10.5, CH₃OF), 5.96 (1 H, ddd, $J_{3,2ax}$ 10.7, $J_{3,4}$ 8.2, $J_{3,2eq}$ 4.8, 3-H) and 4.38 (1 H, ddd, ${}^2J_{H,P}$ 12.1, $J_{1,2ax}$ 7.1, $J_{1,2eq}$ 2.4, 1-H); δ_{C} (50 MHz; CD₃OD) 32.8 (C-2), 53.45 (d, ${}^3J_{C,P}$ 6.9, CH₃OP), 54.4 (d, ${}^3J_{C,P}$ 7.1, CH₃OP), 62.9 (C-6), 70.0 (d, ${}^1J_{C,P}$ 157.0, C-1) and 69.7, 72.7 and 79.1 (C-3, -4, 5), δ_{C} (1 MUL CD) 2.27 (7 (1 - 2)) -5); $\delta_{P}(81 \text{ MHz}; \text{ CD}_{3}\text{OD})$ 26.7 (Found: C, 37.0; H, 6.5. C₈H₁₇O₇P requires C, 37.51; H, 6.69%).

Dimethyl (2-deoxy-β-D-arabino-hexopyranosyl)phosphonate 28

A solution of the tri-*O*-acetyl compound **27** (120 mg, 0.32 mmol) in methanol (5 cm³) was treated as described above for the α -anomer to give the *triol* **28** (76 mg, 93%) as a syrup, $[\alpha]_D$ + 55.5 (*c* 1.14, CH₃OH); $\delta_H(200 \text{ MHz; CD}_3\text{OD})$ 1.51 (1 H, ddt, $J_{\text{gem}} \sim J_{2ax,3} \sim 12.6$, $J_{2ax,1}$ 11.3, ${}^{3}J_{\text{H,P}}$ 9.8, 2-H^{ax}), 1.95 (1 H, ddt, $J_{\text{gem}} \sim J_{2ax,3} \sim 12.6$, $J_{2eq,1} \sim 1.6$, ${}^{3}J_{\text{H,P}}$ 5.05, 2-H^{eq}), 3.0–3.1 (2 H, m), 3.4–3.7 (3 H, m), 3.64 and 3.65 (each 3 H, d, ${}^{3}J_{\text{H,P}}$ 10.6, CH₃OP) and 3.81 (1 H, ddd, ${}^{2}J_{\text{H,P}}$ 12.6, $J_{1,2ax}$ 11.2, $J_{1,2eq}$ 2.0, 1-H); $\delta_C(50 \text{ MHz; CD}_3\text{OD})$ 32.47 (C-2), 53.85 and 54.09 (each d, ${}^{2}J_{\text{C,P}}$ 6.80, CH₃OP), 60.78 (C-6), 69.0 (d, ${}^{1}J_{\text{C,P}}$ 172.7, C-1), 70.5 (C-4), 71.0 (d, ${}^{3}J_{\text{C,P}}$ 20.35, C-3/5) and 81.5 (d, ${}^{3}J_{\text{C,P}}$ 16.6, C-5/3) (Found: C, 37.3; H, 6.5%).

2-Deoxy-a-D-arabino-hexopyranosylphosphonic acid 11

A solution of the dimethyl phosphonate 25 (1.13 g, 2.96 mmol) in dry dichloromethane (40 cm³) at 0 °C was treated with TMSBr (1.56 cm³, 11.8 mmol). After 4 h, methanol (10 cm³) was added. The solution was stirred for a further 30 min, evaporated under reduced pressure and the residue was taken up in water (40 cm^3) ; the solution was evaporated under reduced pressure to give a pale brown syrup. This residue as a solution in dry methanol (40 cm³) was treated with a solution of sodium methoxide in methanol (20 cm³) [from sodium (340 mg)]. The solution was stirred at room temperature overnight, and evaporated under reduced pressure. The residue was taken up in water (40 cm³) and the solution was passed through a column of Amberlite IR-120 (H^+) resin. Evaporation of the eluate gave a brown foam. A solution of this material in water (5 cm³) was applied to a column of Dowex 1-X8 [previously washed with formic acid (1 mol dm⁻³) and then with deionized water until the eluate was neutral]. The column was eluted with deionized water and then with aq. formic acid (0.8 mol dm⁻³). Evaporation of the acidic eluate gave the phosphonic acid 11 (573 mg, 85%) as a foam, $[\alpha]_{D}$ + 37.9 (c 1.03, CH₃OH); $\delta_{H}(200 \text{ MHz}; \text{ CD}_{3}\text{OD})$ 1.86 (1 H, dddd, ${}^{3}J_{H,P}$ 31.1, J_{gem} 13.8, $J_{2ax,3}$ 10.3, $J_{2ax,1}$ 6.9, 1-H); δ_C(50 MHz; CD₃OD) 32.4 (d, J_{C,P} 3.2, C-2), 62.89 (C-6), 69.91 (d, ¹J_{C,P} 156, C-1) and 69.54, 72.59 and 78.93 (C-3, -4, -5); δ_P(81 MHz; CD₃OD) 22.16 (Found: C, 31.3; H, 5.8. C₆H₁₃O₇P requires C, 31.58; H, 5.75%).

2-Deoxy-B-D-arabino-hexopyranosylphosphonic acid 12

The β -phosphonate 27 (304 mg, 0.80 mmol) was treated as described above for the α -anomer with TMSBr (1.56 cm³) to give the β -phosphonic acid 12 (173 mg, 94%) as a foam, $[\alpha]_D$ + 16.9 (c 0.84, CH₃OH); $\delta_{\rm H}$ (200 MHz; CD₃OD) 1.68 (1 H, dq, $J_{\text{gem}} = J_{2ax,1} = J_{2ax,3} = 12.0, {}^{3}J_{\text{H,P}} 9.5, 2 \cdot \text{H}^{ax}$, 2.17 (1 H, ddd, $J_{\text{gem}} 12.8, J 2.5$ and 1.8, 2-H^{eq}), 3.1–3.35 (2 H, m, 3- and 5-H), 3.5-3.8 (3 H, m, 1- and 4-H and 6-H^a) and 3.89 (1 H, dd, J_{gem} 11.8, $J_{6b,5}$ 1.8, 6-H^b); $\delta_{C}(50 \text{ MHz}; \text{CD}_{3}\text{OD})$ 34.85 (C-2), 62.97 (C-6), 72.95 (d, ${}^{1}J_{C,P}$ 167.9, C-1), 73.02 (C-4), 73.4 (d, ${}^{3}J_{C,P}$ 19.2, C-3/5) and 83.36 (d, ${}^{3}J_{C,P}$ 15.9, C-5/3); $\delta_{P}(81 \text{ MHz}; \text{CD}_{3}\text{OD})$ 19.9 (Found: C, 31.5; H, 5.8%).

Dimethyl (4,6-di-O-acetyl-2,3-dideoxy-α,β-D-erythro-hex-2enopyranosyl)phosphonate 29

A solution of the tetra-O-acetyl compound 23 (1.86 g, 5.6 mmol) in a mixture of dimethyl hydrogen phosphite (20 cm³) and boron trifluoride-diethyl ether (1 cm³, 8.1 mmol) was stirred at 60 °C for 2 h. The reaction mixture was poured into dichloromethane, which was then washed successively with aq. sodium hydrogen carbonate, water and brine and dried. Evaporation under reduced pressure gave a yellow syrup, which was chromatographed on silica with toluene-ethyl acetate (1:2) as eluent to give the alkene 29^{21} (1.036 g, 57%) as a syrup, α : β , 1:2; $\nu_{max}(film)/cm^{-1}$ 3000, 2960, 2860, 1740, 1230 and 1030; $\delta_{\rm H}$ (200 MHz) 2.1 (6 H, 4 s, CH₃CO₂), 3.7–3.9 (6 H, 4 d, CH₃OP), 4.2-4.4 (3 H, m, 5-H and 6-H₂), 4.6-4.8 (1 H, m, 1-H), 5.2-5.4 (1 H, m, 4-H) and 5.85-6.2 (2 H, m, 2-, 3-H); $\delta_{\rm C}(50 \text{ MHz})$ for α -anomer: 20.7 (CH₃CO₂), 51.8 and 53.6 (each d, ²J_{C,P} 5.9, CH₃OP), 62.8 (C-6), 63.7 (C-4), 64.3 (d, ${}^{3}J_{C,P}$ 2.2, C-5), 72.1 (d, ${}^{1}J_{C,P}$ 181.1, C-1), 127.2 (d, ${}^{3}J_{C,P}$ 7.1, C-3), 127.2 (d, ${}^{2}J_{C,P}$ 11.2, C-2) and 169.8 and 170.4 (CH₃CO₂); for β -anomer: 20.5 (CH₃CO₂), 52.7 (d, ²J_{C,P} 7.5, CH₃OP), 53.9 (d, ${}^{2}J_{C,P}$ 6.8, CH₃OP), 62.5 (C-6), 70.0 (d, ${}^{1}J_{C,P}$ 157.4, C-1), 70.2 (C-4), 73.8 (d, ³J_{C,P} 19.7, C-5), 124.3 (C-3), 126.8 (d, ${}^{2}J_{C,P}$ 11.4, C-2) and 170.0 and 170.4 (CH₃CO₂); m/z323 (MH)⁺ and 263 (M – AcO)⁺; m/z (FAB) 323 (M + H)⁺ [Found: M – OAc)⁺, 263.0678. Calc. for $C_{10}H_{16}O_6P$: m/z, 263.0685].

Methyl 3,4,6-tri-O-acetyl-2-deoxy-1-dimethoxyphosphoryl-B-Darabino-hexopyranoside 31

A mixture of phosphonates 25 and 27 (358 mg, 0.94 mmol) and N-bromosuccinimide (NBS) (167 mg, 0.94 mmol) in dry tetrachloromethane (5 cm³) was stirred under irradiation from a large tungsten lamp, the progress of the reaction being monitored by TLC. On completion the mixture was filtered and the yellow solid residue was washed with dry tetrachloromethane. The combined organic filtrates were evaporated under reduced pressure at room temperature to give the crude bromo compound 30 as a yellow syrup [chromatography at this stage, with toluene-ethyl acetate (1:2) as eluent] gave bromide 30 $(\sim 25\%)$ as a syrup which darkened on storage; $\delta_{\rm H}(200 \text{ MHz})$ 1.97 (3 H, s, OAc), 2.01 (6 H, s, OAc), 2.32 (1 H, ddd, J_{gem} 13.8, $J_{2ax,3}$ 10.9, ${}^{3}J_{H,P}$ 6.7, 2-H^{ax}), 2.75 (1 H, dd, J_{gem} 13.8, $J_{2eq,3}$ 5.15, 2-H^{eq}), 3.87 and 3.90 (each 3 H, d, ${}^{3}J_{H,P}$ 10.5, CH₃OP), 4.07 (1 H, dd, J_{gem} 12.5, $J_{6a,5}$ 2.1, 6-H^a), 4.18 (1 H, dt, $J_{5,4}$ 10.1, $J_{5,6b}$ 3.7, $J_{5,6a} \sim {}^{4}J_{H,P} \sim 2.0$, 5-H), 4.33 (1 H, ddd, J_{gem} 12.5, $J_{6b,5}$ 3.7, ${}^{5}J_{H,P}$ 0.5, 6-H^b), 5.09 (1 H, t, J 9.9, 4-H) and 5.42 $(1 \text{ H}, \text{dddd}, J_{3,2ax} 10.9, J_{3,4} 9.8, J_{3,2eq} 5.15, {}^{4}J_{\text{H,P}} 1.15, 3-\text{H})].$

A solution of this syrup in methanol (2 cm³) containing 2,6lutidine (0.33 cm³, 0.95 mmol) was stirred at room temperature overnight, evaporated under reduced pressure and partitioned between dichloromethane and water. The organic extracts were washed with water, dried, and evaporated under reduced pressure to give a syrup, which was chromatographed on silica, with toluene-ethyl acetate (1:2) as eluent, to give the glycoside **31** (0.199 g, 51%) as a syrup, $[\alpha]_{\rm D}$ + 18.2 (*c* 0.88, CHCl₃); $\delta_{\rm H}$ (200 MHz) 2.04, 2.06 and 2.08 (each 3 H, s, OAc), 2.05 (1 H, m, 2-H^{ax}), 2.47 (1 H, dt, J_{gem} 14.3, $J_{2eq,3} \sim {}^{3}J_{H,P} \sim 5.8$, 2-H^{eq}), 3.50 (3 H, s, OMe), 3.80 and 3.83 (each 3 H, d, J 10.5, POMe), 4.13 (1 H, dd, J_{gem} 12.0, $J_{6a,5}$ 2.9, 6-H^a), 4.21 (1 H, dd, J_{gem} 11.9, $J_{6b,5}$ 4.3, 6-H^b), 4.30 (1 H, m, 5-H), 5.04 (1 H, t, J 8.85, 4-H) and 5.33 (1 H, dt, $J_{3,4} = J_{3,2ax} = 8.8$, $J_{3,2eq} 5.7$, 3-H); $\delta_{C}(50$ MHz) 20.53 and 20.75 (CH₃CO₂), 33.35 (d, ${}^{2}J_{C,P}$ 14.7, C-2), 50.20 (d, ${}^{3}J_{C,P}$ 6.3, OMe), 53.57 and 54.06 (each d, ²J_{C,P} 6.85, CH₃OP), 62.56 (C-6), 68.48 (C-4), 68.88, 72.18 (C-3 and -5), 98.99 (d, ${}^{1}J_{C,P}$ 203.6, C-1) and 169.7, 169.9 and 170.4 (CH₃CO₂); δ_P(81 MHz) 17.3 (Found: C, 43.8; H, 6.2. C₁₅H₂₅O₇P requires C, 43.69; H, 6.12%

Diethyl [3,4,6-tri-O-(tert-butyldiphenylsilyl)-2-deoxy-Darabino-hex-1-enopyranosyl]phosphonate 33

A solution of the glucal derivative 32^{24} (1.417 g, 1.67 mmol) in dry THF (9 cm³) was treated with a solution of tertbutyllithium in pentane (5.9 cm³, 10.03 mmol) at -78 °C and the mixture was then warmed to 0 °C for 1 h. After the mixture had been cooled to -78 °C, diethyl chlorophosphate (1.45 cm³, 10.03 mmol) was added to the stirred mixture. After 15 min, the reaction was quenched by the addition of aq. ammonium chloride and the mixture was partitioned between diethyl ether and water. The ether layer was washed with brine, dried, and evaporated under reduced pressure to give a yellow oil, which was chromatographed on silica with toluene-ethyl acetate (5:1)as eluent to give the unsaturated phosphonate 33 (0.79 g, 47%) as an oil, $[\alpha]_{\rm D} = 25.7$ (c 1.05, CHCl₃); $\delta_{\rm H}(200 \text{ MHz}) 0.75, 0.90$ and 1.0 (each 9 H, 3 s, Buⁱ), 1.30 (6 H, 2 t, J 7.0, CH₃CH₂OP), 3.70 (1 H, dd, J_{gem} 11.4, J_{6a,5} 4.3, 6-H^a), 3.85 (1 H, dt, J_{3,2} 5.3, J_{3,4} 2.0, ⁴J_{H,P} 2.0, 3-H), 3.93 (1 H, m, 4-H), 4.02–4.23 (5 H, m, 6-H^b, CH₃CH₂OP), 4.33 (1 H, m, 5-H), 5.68 (1 H, ddd, ³J_{H,P} 11.3, $J_{2,3}$ 5.3, $J_{2,4}$ 1.6, 2-H) and 7.2–7.6 (30 H, m, Ph); $\delta_{\rm C}(50$ MHz) 16.1 and 16.2 (CH₃CH₂OP), 18.7, 18.9 and 18.95 (Me₃CSi), 26.6 and 26.7 (Me_3CSi), 61.8 (C-6), 62.5 (d, ${}^2J_{C,P}$ 6.0, CH₃CH₂OP), 62.6 (d, ${}^2J_{C,P}$ 6.2, CH₃CH₂OP), 64.3 (d, ${}^3J_{C,P}$ 13.6, C-3/5), 69.4 (C-4), 80.5 (d, ${}^{3}J_{C,P}$ 8.5, C-5/3), 112.8 (d, ${}^{2}J_{C,P}$ 21.0, C-2), 127.5 and 129.5 (Ph), 132.8 (C-1 of Ph), 135.5 (Ph) and 144.5 (d, ¹J_{C,P} 220, C-1); δ_P(81 MHz) 9.64.

Methyl 2,6-anhydro-4,5,7-tri-O-(tert-butyldiphenylsilyl)-3deoxy-D-arabino-hept-2-enonate 34

A solution of the protected glucal 32 (4.425 g, 5.2 mmol) in dry

THF (30 cm³) was treated with a solution of tert-butyllithium in pentane (6.2 cm³, 10.5 mmol) at -78 °C. The mixture was warmed to 0 °C for 1 h and then was cannulated into a stirred solution of methyl chloroformate (2.4 cm³, 31.1 mmol) in THF (10 cm^3) at -78 °C. After 30 min, the reaction was quenched by the addition of aq. ammonium chloride and was partitioned between diethyl ether and water. The ether layer was washed with brine, dried, and evaporated under reduced pressure to give a yellow oil, which was chromatographed on silica with toluene as eluent to give the enoate 34 (2.81 g, 59%) as an oil, $[\alpha]_{\rm D}$ – 24.5 (c 0.98, CHCl₃); $v_{\rm max}$ (film)/cm⁻¹ 3070, 2960, 2930, 2900, 2860, 1710 and 1646; $\delta_{\rm H}(200~{\rm MHz})$ 0.72, 0.90 and 1.00 (each 9 H, 3 s, Bu'), 3.7-4.1 (4 H, m, 5-, 6-H and 7-H₂), 3.83 (3 H, s, CH₃O), 4.52 (1 H, m, 4-H), 5.68 (1 H, dd, J_{3,4} 5.35, J_{3,5} 1.56, 3-H) and 7.15–7.6 (30 H, m, Ph); $\delta_{\rm C}$ (50 MHz) 18.7 and 19.0 (Me₃CSi), 26.6 and 26.7 (Me₃CSi), 52.0 (CH₃O), 61.6 (C-7), 65.3, 69.5 and 80.9 (C-4, -5, -6), 108.0 (C-3), 127.6-129.6 (Ph), 132.1 (C-1 of Ph), 135.5 (Ph), 142.1 (C-2) and 163.3 (C-1).

Methyl 2,6-anhydro-4,5,7-tri-*O*-benzyl-3-deoxy-D-*gluco*-heptonate 35

A solution of glycosylstannane 21¹⁶ (4.324 g, 6.12 mmol) in dry THF (50 cm³) was treated with a solution of butyllithium in hexane (4.1 cm³, 7.38 mmol) at -78 °C for 10 min. The resulting yellow solution was transferred by cannula into a solution of methyl chloroformate (4.7 cm³, 60.83 mmol) in THF (20 cm³) at -78 °C. After 1 h the reaction mixture was quenched by the addition of aq. ammonium chloride, warmed to room temperature, and extracted with diethyl ether. The organic phase was washed with more aq. ammonium chloride followed by brine, dried, and evaporated under reduced pressure to give a yellow oil, which was chromatographed on silica, with hexane-ethyl acetate (4:1) as eluent, to give the anhydroaldonate **35** (1.53 g, 53%) as a syrup, $[\alpha]_{\rm D}$ + 11.9 (c 1.01, CHCl₃); v_{max}/cm^{-1} 3080, 3060, 3020, 2900, 2970 and 1730; $\delta_{\rm H}(200~{\rm MHz})$ 1.74 (1 H, q, J 12.3, 3-H^{ax}), 2.52 (1 H, ddd, $J_{\rm gem}$ 12.8, J_{3eq,4} 4.9, J_{3eq,2} 2.1, 3-H^{eq}), 3.48 (1 H, m, 6-H), 3.52 (1 H, t, J 9.3, 5-H), 3.6-3.8 (3 H, m, 4-H, 7-H₂), 3.78 (3 H, s, OMe), 4.04 (1 H, dd, $J_{2,3ax}$ 12.3, $J_{2,3eq}$ 2.09, 2-H), 4.5–4.95 (6 H, 3 AB systems, CH_2 Ph) and 7.3 (15 H, m, Ph); δ_C (50 MHz) 33.8 (C-3), 52.3 (CH₃O), 68.9 (C-7), 71.4 and 73.4 (CH₂Ph), 74.4 (C-4), 75.1 (C-2), 77.6 (C-5), 79.2 and 80.4 (C-4, -6), 127-129 (Ph), 138.1 (C-1 of Ph) and 170.4 (CO) (Found: C, 73.0; H, 6.8. C₂₉H₃₂O₆ requires C, 73.09; H, 6.77%).

Methyl 3,7-anhydro-5,6,8-tri-*O*-benzyl-2,4-dideoxy-3methoxycarbonyl-*D*-gluco-octonate 36

A solution of ester 35 (80 mg, 0.17 mmol) in dry THF (5 cm³) was added dropwise to a stirred solution of sodium bis(trimethylsilyl)amide (0.34 mmol) in dry THF (5 cm³) at -78 °C. After 30 min, methyl bromoacetate (0.1 cm³, 1.06 mmol) was added and the mixture was stirred at -78 °C for a further 15 min. The reaction was quenched with aq. ammonium chloride and the mixture was partitioned between diethyl ether and water. The ethereal layer was washed successively with aq. ammonium chloride and brine, dried, and evaporated under reduced pressure to give a pale yellow syrup, which was purified by HPLC [Dynamax 6 mm column; hexane-ethyl acetate (4:1), 12.5 cm³ min⁻¹] to give the *diester* **36** (45 mg, 48%) as an oil, $[\alpha]_D + 40.0$ (*c* 1.15, CHCl₃); $\delta_H(270 \text{ MHz})$ 1.69 (1 H, dd, J_{gem} 13.1, $J_{4ax,5}$ 11.6, 4-H^{ax}), 2.74 (1 H, dd, J_{gem} 13.1, $J_{4eq,5}$ 4.35, 4-H^{eq}), 2.80 (1 H, d, J_{gem} 14.0, 2-H^a), 2.85 (1 H, d, J_{gem} 14.0, 2-H^b), 3.68 (3 H, s, CH₃O), 3.70–3.90 (5 H, m, 5-, 6-, 7-H and 8-H₂), 3.73 (3 H, s, CH₃O), 4.5-4.75 (5 H, m, CH₂Ph), 4.88 (1 H, d, J 10, CH₂Ph) and 7.3–7.5 (15 H, m, Ph), $\delta_{c}(50$ MHz) 37.4 (C-4), 45.1 (C-2), 51.8 and 52.4 (CH₃O), 69.1 (C-8), 71.8, 73.3 and 750 (CH₂Ph), 76.2, 77.0, 77.6 and 78.1 (C-3, 5, 6 and 7), 127.7-128.4 (Ph), 138.5 (C-1 of Ph) and 169.5 and 172.1 (CO) (Found: C, 69.8; H, 6.6. C₃₂H₃₆O₈ requires C, 70.06; H, 6.61%).

Further elution of the column gave residual starting material (12.5 mg, 16% recovery).

tert-Butyl 3,7-anhydro-5,6,8-tri-*O*-benzyl-2,4-dideoxy-3methoxycarbonyl-D-*gluco*-octonate 37 and *tert*-butyl 4,8anhydro-6,7,9-tri-*O*-benzyl-3-*tert*-butoxycarbonyl-2,3,5trideoxy-4-methoxycarbonyl-D-*gluco*-nononate 38

A solution of ester 35 (434 mg, 0.91 mmol) in dry THF (20 cm³) was added dropwise to a stirred solution of sodium bis(trimethylsilyl)amide (1.1 mmol) in dry THF (20 cm³) at -78 °C. After 30 min, tert-butyl bromoacetate (0.37 cm³, 2.29 mmol) was added and the mixture was stirred at -78 °C for a further 15 min. The reaction was quenched with aq. ammonium chloride and the solution was partitioned between diethyl ether and water. The ethereal layer was washed successively with aq. ammonium chloride and brine, dried, and evaporated under reduced pressure to give a pale yellow syrup, which was chromatographed on silica, with light petroleum-ethyl acetate (7:1) as eluent to give first the triester 38 (67.4 mg, 10.5%) as a syrup, $[\alpha]_D + 25.4$ (c 0.59, CHCl₃); $\delta_H(200 \text{ MHz})$ 1.42 and 1.44 (each 9 H, s, Me₃CO), 1.58 (1 H, dd, J_{gem} 13.1, J_{5ax,6} 11.2, 5- (H^{ax}) , 2.51 (1 H, dd, J_{gem} 13.1, $J_{5eq,6}$ 4.81, 5-H^{eq}), 2.62 (1 H, dd, J_{gem} 17.0, $J_{2a,3}$ 4.3, 2-H^a), 2.72 (1 H, dd, J_{gem} 17.0, $J_{2b,3}$ 10.7, 2- H^{b}), 3.30 (1 H, dd, $J_{3,2b}$ 10.7, $J_{3,2a}$ 4.20, 3-H), 3.4–3.5 (2 H, m, 7and 8-H), 3.65-3.8 (3 H, m, 6-H and 9-H₂), 3.72 (3 H, s, OMe), 4.5-4.9 (6 H, 3 AB systems, CH₂Ph) and 7.2-7.4 (15 H, m, Ph); $\delta_{\rm C}(50 \text{ MHz})$ 27.8 and 28.0 (Me₃CO), 32.4 and 33.0 (C-2, -5), 49.8 (C-3), 52.3 (CH₃O), 69.2 (C-9), 71.7, 73.2 and 75.0 (CH₂Ph), 76.1, 77.6 and 78.5 (C-6, -7, -8), 80.1 and 80.7 (Me₃CO), 81.3 (C-4), 127.4–128.3 (Ph), 138.5 (C-1 of Ph) and 169.5, 171.1 and 171.7 (CO) (Found: C, 69.6; H, 7.4. C41H52O10 requires C, 69.85; H, 7.45%).

Further elution of the column gave the diester **37** (173 mg, 32%), $[\alpha]_{\rm D}$ + 33.8 (*c* 0.71, CHCl₃); $\delta_{\rm H}(200 \text{ MHz})$ 1.43 (9 H, s, Me₃CO), 1.65 (1 H, dd, $J_{\rm gem}$ 12.9, $J_{4ax,5}$ 11.5, 4-H^{ax}), 2.69 (1 H, dd, $J_{\rm gem}$ 12.9, $J_{4eq,5}$ 4.56, 4-H^{eq}), 2.70 (1 H, d, $J_{\rm gem}$ 14.1, 2-H^a), 2.74 (1 H, d, $J_{\rm gem}$ 14.1, 2-H^b), 3.65–3.80 (5 H, m), 3.72 (3 H, s, CH₃O), 4.50–4.72 (5 H, m, CH₂Ph), 4.87 (1 H, d, *J* 10.5, CH₂Ph) and 7.2–7.4 (15 H, m, Ph); $\delta_{\rm C}(50 \text{ MHz})$ 28.0 (*Me*₃CO), 37.4 (C-4), 46.7 (C-2), 52.2 (CH₃O), 69.2 (C-8), 71.7, 73.4 and 74.9 (CH₂Ph), 76.0, 77.8 and 78.2 (C-5, -6, -7), 81.2 (C-3), 127.4–129.7 (Ph), 138.5 (C-1 of Ph) and 168.1 and 172.1 (CO); *m*/*z* 533 (M – Bu')⁺⁺ and 499 (M – Bn)⁺ [Found for (M – Bu')⁺: *m*/*z* 533.2180. C₃₁H₃₃O₈ requires *m*/*z* 533.2175. Found for (M – PhCH₂)⁺, *m*/*z* 499.2337. C₂₈H₃₅O₈ requires *m*/*z* 499.2332].

3,7-Anhydro-3-carboxy-2,4-dideoxy-D-gluco-octonic acid 14

A solution of diester 37 (277 mg, 0.47 mmol) in methanol (10 cm³) and aq. sodium hydroxide (10% w/v; 2 cm³) was heated under reflux for 2.5 h and was then evaporated under reduced pressure to give a yellow syrup, which was partitioned between hydrochloric acid (1 mol dm⁻³) and dichloromethane. The organic layer was washed with water and evaporated under reduced pressure. The residue was maintained in trifluoroacetic acid (TFA) (2 cm³) at 0 °C for 1 h. Evaporation under reduced pressure gave a yellow oil, which was dissolved in methanol (20 cm³) and hydrogenated at 1 atm overnight with palladiumon-charcoal (5%; 140 mg) as catalyst. Filtration of the suspension and concentration of the filtrate under reduced pressure gave compound 14 (108 mg, 92%) as a syrup, $[\alpha]_{D}$ + 46.15 (c 0.84, CH₃OH); $\delta_{\rm H}(200$ MHz; CD₃OD) 1.61 (1 H, dd, J_{gem} 12.9, $J_{4ax,5}$ 11.9, 4-H^{ax}), 2.53 (1 H, dd, J_{gem} 12.9, $J_{4eq,5}$ 4.7, 4-H^{eq}), 2.72 (1 H, d, J 14.9, 2-H^a), 2.78 (1 H, d, J 14.9, 2-H^b), 3.23 (1 H, t, $J_{6,5} = J_{6,7} = 9.2$, 6-H) and 3.54–3.85 (4 H, m, 5- and 7-H and 8-H₂); $\delta_{\rm C}$ (50 MHz; CD₃OD) 40.9 (C-4), 45.8 (C-2), 62.8 (C-8), 70.9, 72.6 and 78.5 (C-5, -6, -7), 78.9 (C-3) and 173.3 and 175.5 (CO); m/z (FAB) 251 (MH)⁺⁺ and 273 (MNa)⁺ [Found: MH⁺ (FAB), 251.0742. C₉H₁₅O₈ requires *m*/*z* 251.0767].

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